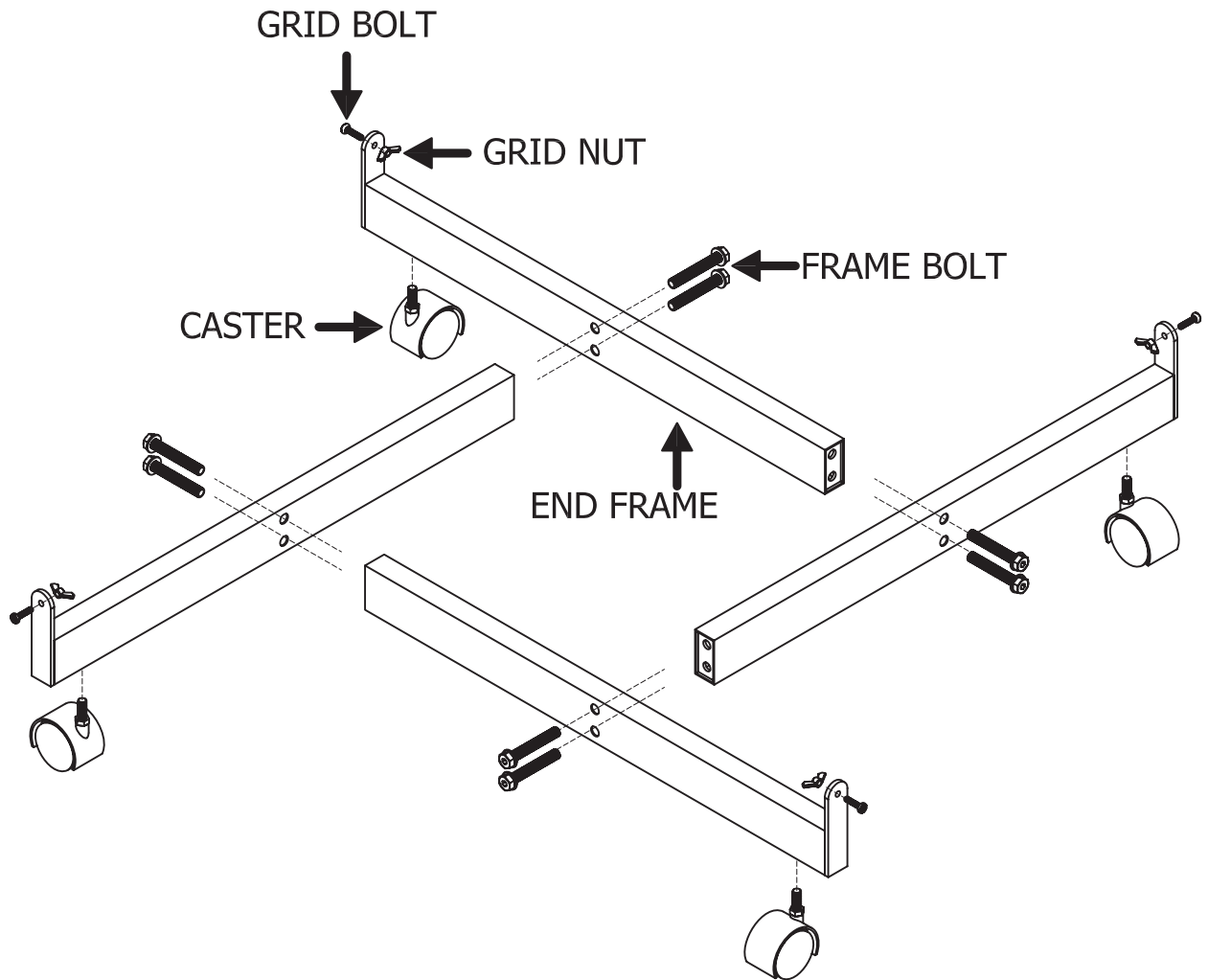


BLK-4BA ASSEMBLY INSTRUCTIONS



PART LIST

4-GRID BOLT
4-GRID NUT
8-FRAME BOLT
4-END FRAME
4-CASTER